



SUPPORTING
TOMORROW'S FOOD MODEL

Mass spectrometry, an essential tool for the analysis of food contact material migrations



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OVERVIEW

- 01/** Quick presentation of CTCPA
- 02/** Food contact material and migration into food – Definition and regulation
- 03/** Uses of mass spectrometry in Food Contact Material migration analysis
- 04/** Conclusion

01/ Centre Technique de la Conservation des Produits Agricoles - CTCPA

8 sites in France

Including **4 technological halls**,
3 laboratories,
1 industrialization department
1 monitoring and documentation center

90 expert employees

Engineers, doctors, technicians...



01/ OUR MISSIONS



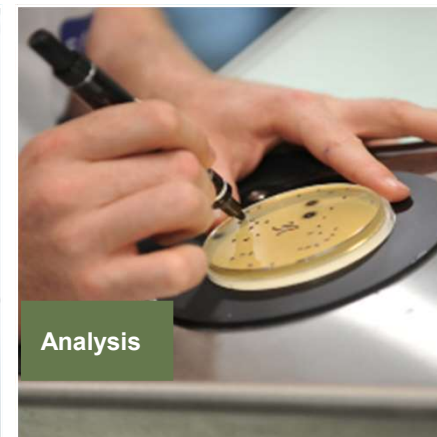
Product and
process
development



Preservation of
product quality
and food safety



Audits-consulting-studies



Analysis



Industrial and
environmental
performance



Packaging



Tests and pre-series



Training

02/ Food contact material: a few examples

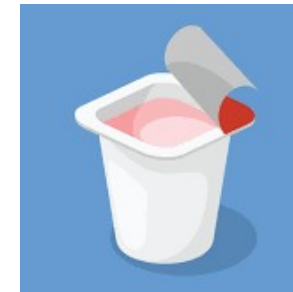
- Different kind of polymers

- Polyethylene
- Polypropylene
- Tritan® (Main monomers :Dimethyl Terephthalate & 1,4-Cyclohexanedimethanol)
- Polyethylene Terephthalate
- Polyamide
- Polystyrene...



- Multilayer material

- Tetra Pack®
- Multiple layers of plastic films, cardboards, aluminium and adhesives



- Metallic cans

- Coated with a thin layer of polymeric coating
- Different technologies of polymeric resins





02/ Regulations

“Materials and articles, ... , shall be manufactured in compliance with good manufacturing practice so that, under normal or foreseeable conditions of use, they do not transfer their constituents to food in quantities which could:

- (a) **endanger human health**
- (b) **bring about an unacceptable change in the composition of the food**
- (c) **bring about a deterioration in the organoleptic characteristics thereof”**

REGULATION (EC) No 1935/2004 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL

→ Specific regulations for the different types of packaging (e.g Commission regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food)

→ Restrictions on raw materials which could be used in formulation/resin synthesis – **List of authorised substances**

→ **Define SML (Specific Migration Limit)** = maximum levels for certain contaminants (e.g Commission regulation (EC) No 1881/2006 of 19 December 2006 setting maximum levels for certain contaminants in foodstuffs)

02/ Overall and specific migrations



Analysis in foodstuff are complexed (extraction, matrix effect,...) → Food simulants are defined in regulations for each kind of food (hydrophily, acidity, alcohol content, ...)

List of food simulants

Food simulant	Abbreviation
Ethanol 10 % (v/v)	Food simulant A
Acetic acid 3 % (w/v)	Food simulant B
Ethanol 20 % (v/v)	Food simulant C
Ethanol 50 % (v/v)	Food simulant D1
Vegetable oil (*)	Food simulant D2
poly(2,6-diphenyl-p-phenylene oxide), particle size 60-80 mesh, pore size 200 nm	Food simulant E

Migration experiments are realised in those simulants within specific Time/ Temperature to mimic the storage/uses conditions of the packaging

Overall migration: gravimetric measure of all the substance which migrates from the packaging

Specific migration: Ensure that listed substances quantities are below their SML (from tenths of mg/kg to µg/kg)

02/ NIAS: Non-Intentionally Added Substances



IAS: Intentionally Added substances (→ SML)

- Residual monomers
- Solvents
- Additives

NIAS : Non-Intentionally Added substances (→ ~~SML~~)

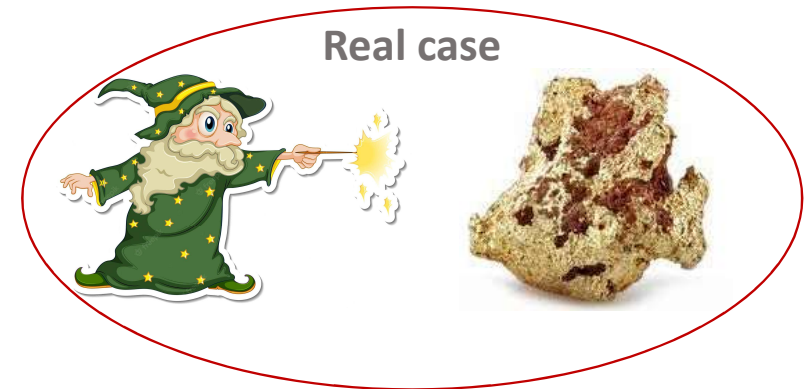
- Side reactions & decomposition products
- Oligomers & reaction intermediates
- Impurities & contaminants

Neoformed compounds: NIAS due to IAS reactions

Ideal case



Real case



If a substance is detected **above 10 $\mu\text{g}/6\text{dm}^2$** (=kg food), then it is necessary to **identify them**
(TSC33-NIAS Guidelines For Coated Rigid Metal Packaging Intended For Direct Food Contact)



03/ Why is mass spectrometry needed ?

Targeted screening (MS or MS/MS)

- **Better LOD** than FID detector – specifically with SIM and MS/MS method
- Direct **verification of identity** and potential coelution through MS spectrum

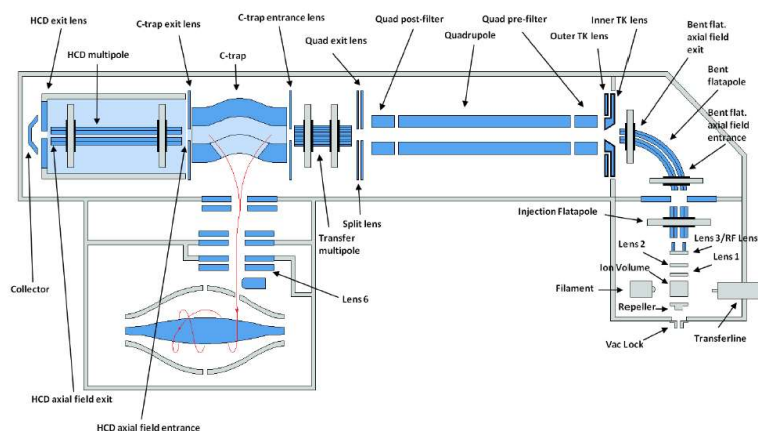
Untargeted screening (Orbitrap or TOF)

- Identification without analytical standards thanks to exact mass and proposed molecular formula
- **Deconvolution software** to detect low intensity and coeluted peaks
- Possibility to compare MS spectra with **homemade or/and international spectra database** (NIST, Wiley, ...)

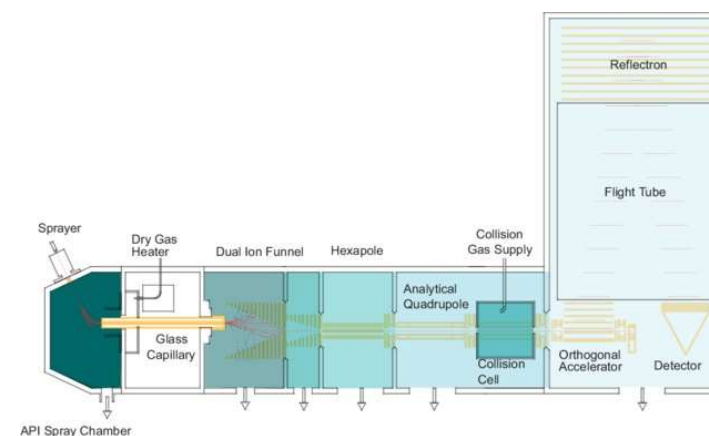
03/ Different analytical systems

Different analytical systems depending on the application

- Chromatographic methods: GC, HPLC
- Detectors: MS & MS/MS (simple or multi quadrupoles), HRMS (TOF, Orbitrap)
- Other technics: ICP-MS, Pyrolysis-GC-MS ...



Orbitrap



Q-TOF

Mass precision < 5ppm → Access to exact mass

03/ Principal equipment used for FCM analysis

Volatile substances

HS-GC-(HR)MS
SPME-GC-(HR)MS



Residual solvent, volatile NIAS...

Semi-volatile substances

GC-(HR)MS
• Derivatisation
• Lower ionization energy



Residual solvents and monomers,
oligomers of lower mass, ...

Semi and non volatile substances

HPLC-(HR)MS
ESI or APCI ionisation



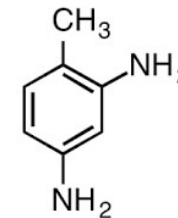
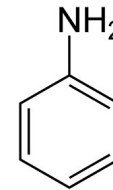
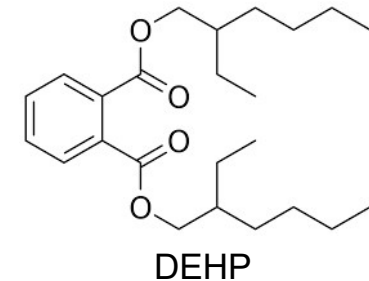
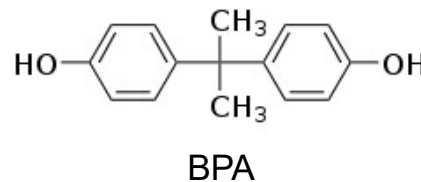
Monomers to high mass
oligomers, ...

03/ Different applications carried out in CTCPA



Targeted screening in simulant or foodstuff:

- Phthalates
- BPA and derivatives
- Primary aromatic amine
- Triethanolamine, ...



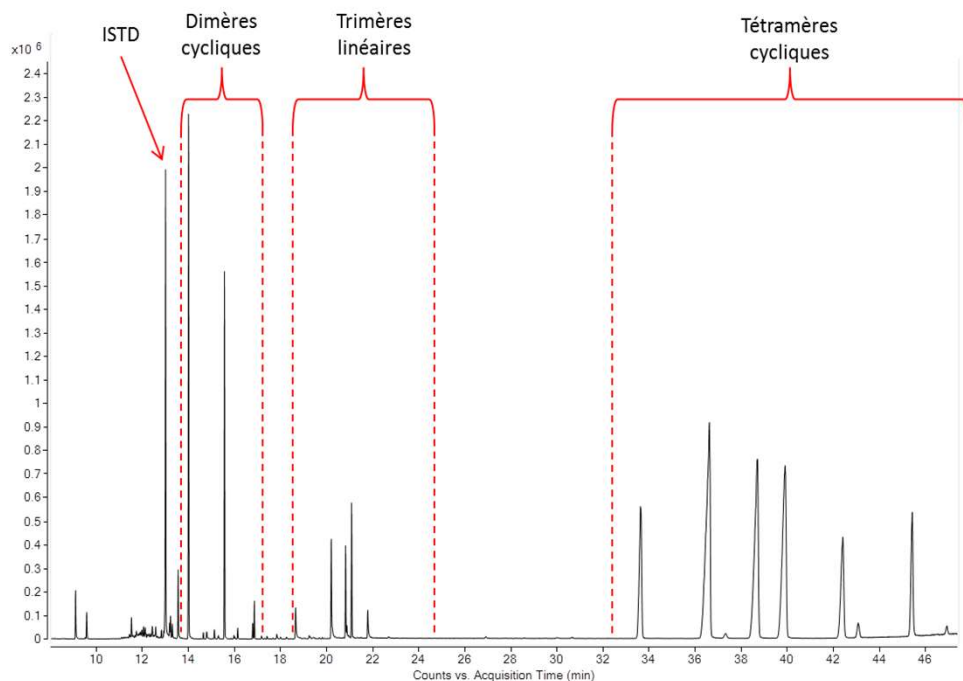
Aniline and 2,4-Diaminotoluène

Non-targeted screening:

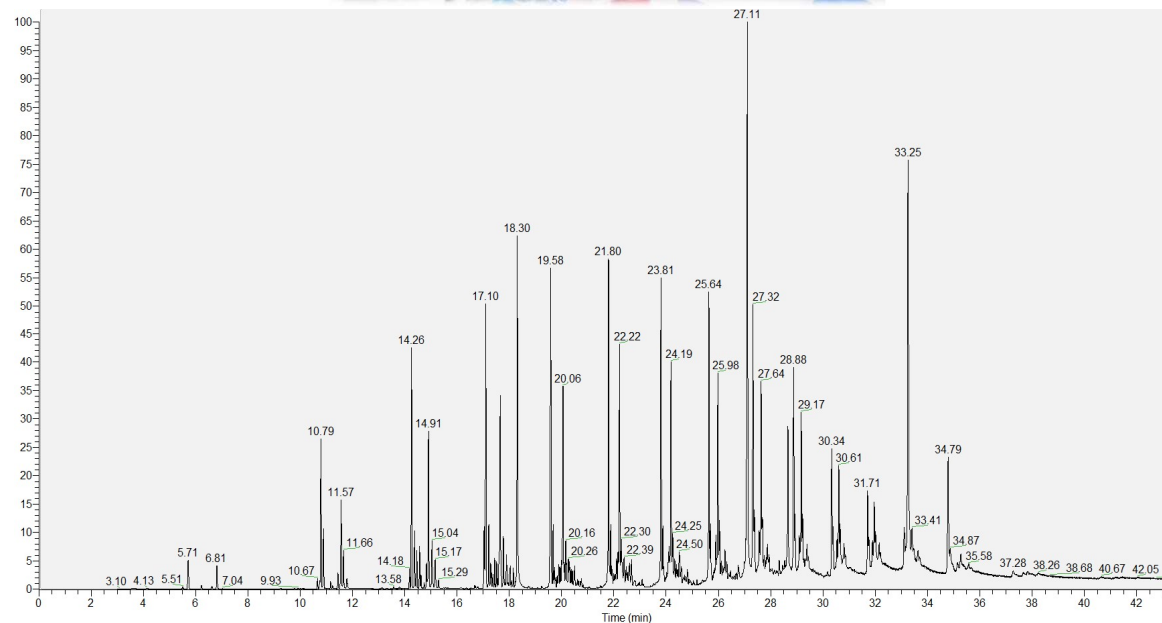
- **Usual NIAS screening** of FCM (e.g. Development of “cleaner” synthesis or formulation)
- Screening of NIAS/contaminants **along different processes** (slipping agents, degradation products through ageing and/or different conditions, ..)
- Aid to the **development of new process** in food packaging industry : **recyclability** for FCM production, **reuse** of FCM

03/ Different applications

Different packaging materials

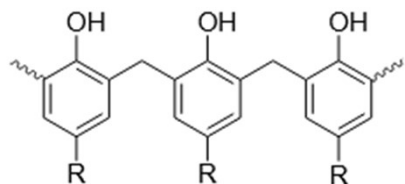
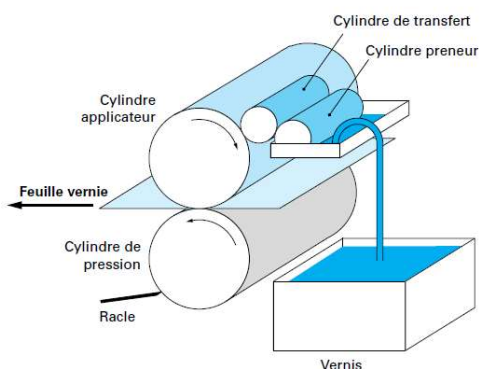


Polyester can coating extracted 24h @ 40°C in acetonitrile

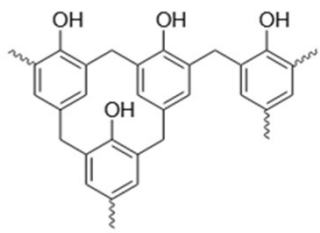


Polypropylene tray extracted 10 days @ 40°C in dichloromethane

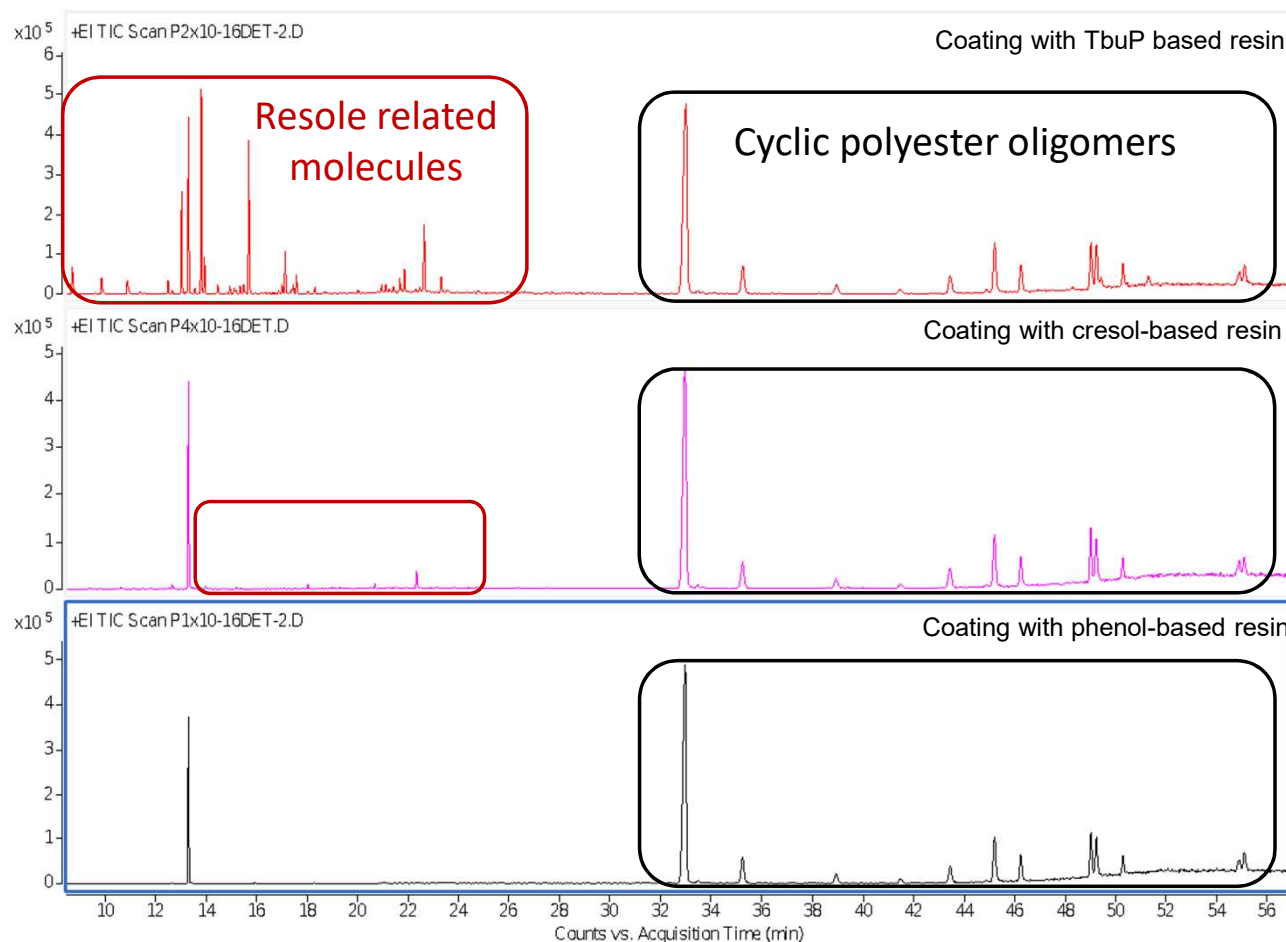
03/ New NIAS identified in can coating using Tert-butylphenol-based phenolic resins



Alkylated-phenol based resole

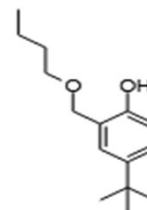
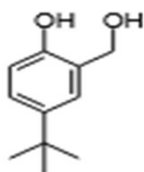


Phenol based resole

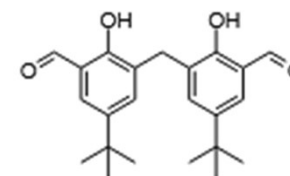
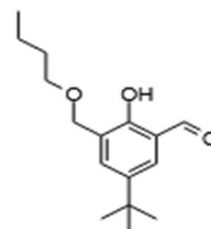
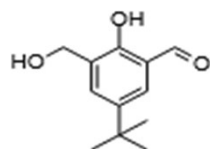
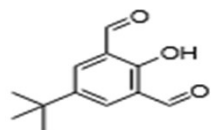


03/ New NIAS identified in can coating using Tert-butylphenol-based phenolic resins

Known oligomers were identified: oligomers with unreacted methylol or butylated chains



Aldehyde molecules were identified for the first time in a FCM, and directly found within TbuP resoles

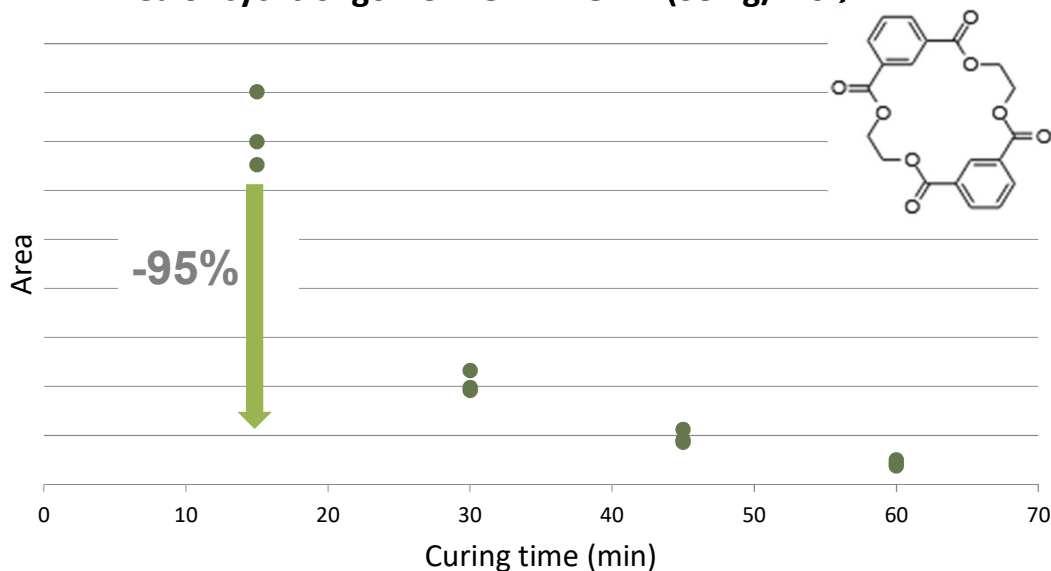


Terrasse, J., Martin, M., Dubail, S., Dole, P., Casabianca, H. Non-targeted screening of extracts from polyester-phenolic can coatings: Identification of new aldehyde molecules from resole-based resins. *Talanta* 243, 123351. <https://doi.org/10.1016/j.talanta.2022.123351>

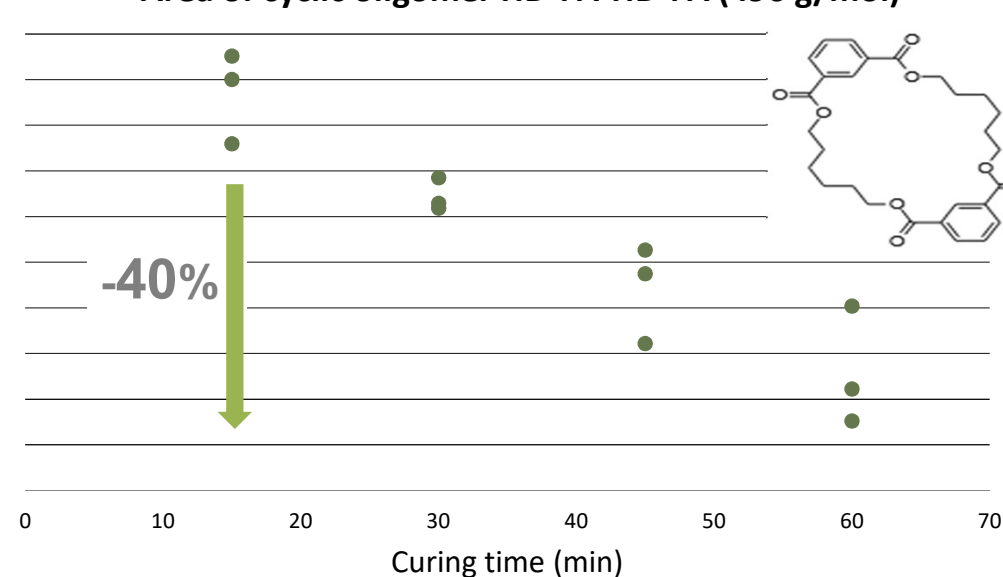
03/ Influence of cure parameters on oligomer content in can coating



Area of cyclic oligomer EG-PA-EG-PA (384 g/mol)



Area of cyclic oligomer HD-PA-HD-PA (496 g/mol)

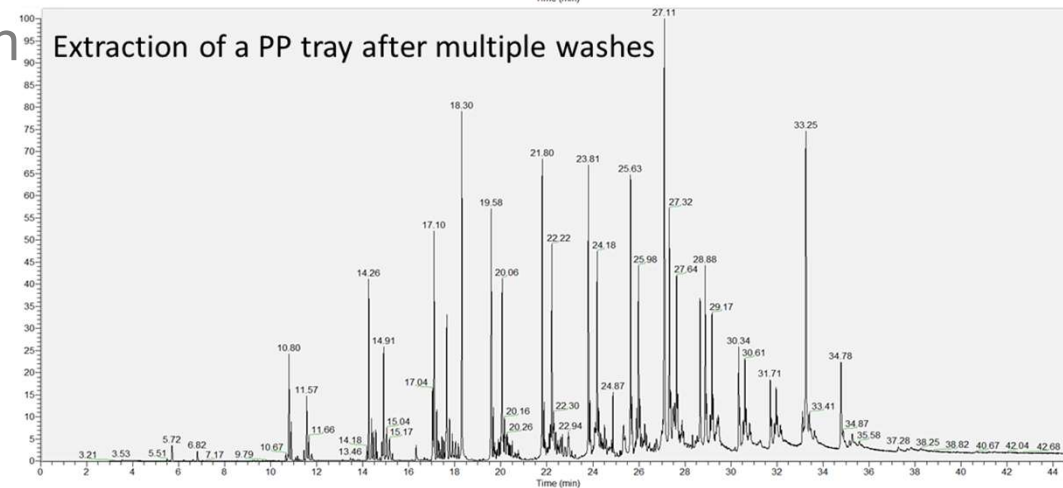
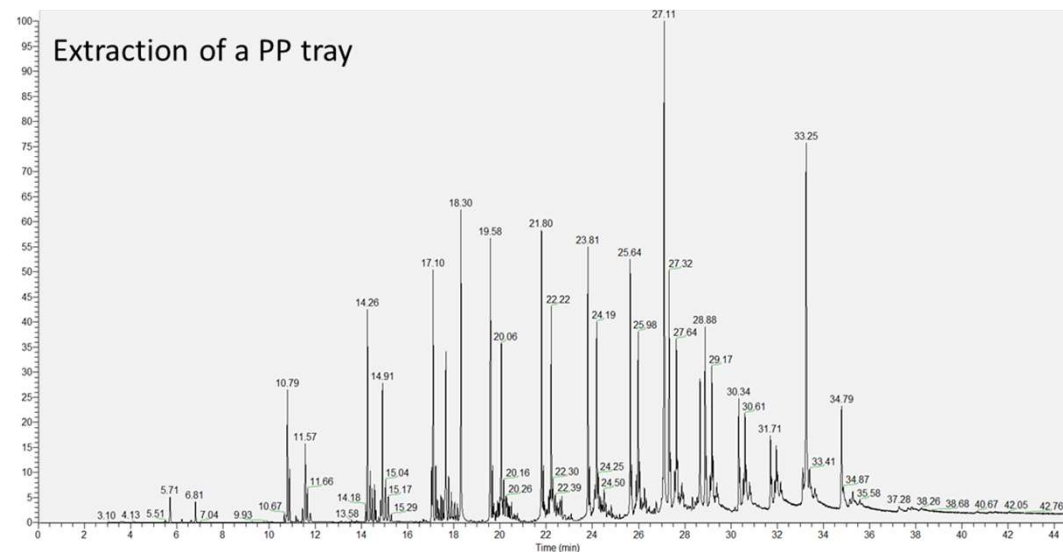


- Diminution of the overall content of cyclic oligomers with curing time
- Further analysis to determine which physical/chemical mechanisms led to these decrease

03/ Search of contaminants due to washing process

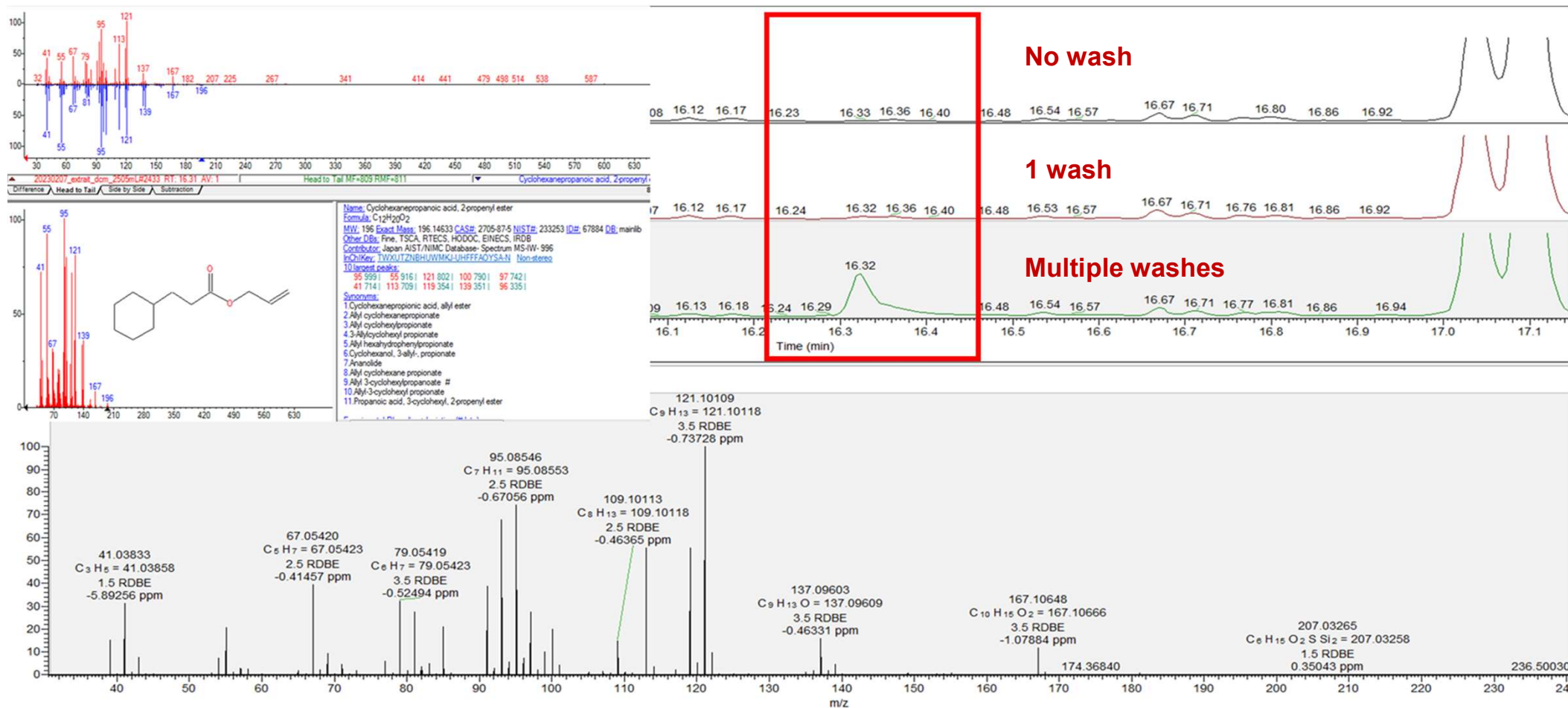
With the apparition of reusable packaging, as for example in fast food restaurants.

Is there a possible of contamination through the washing process ?



03/ Search of contaminants due to washing process

Contamination observed through the multiple washes – Detected after 1 wash thanks to deconvolution software



4/ Conclusion

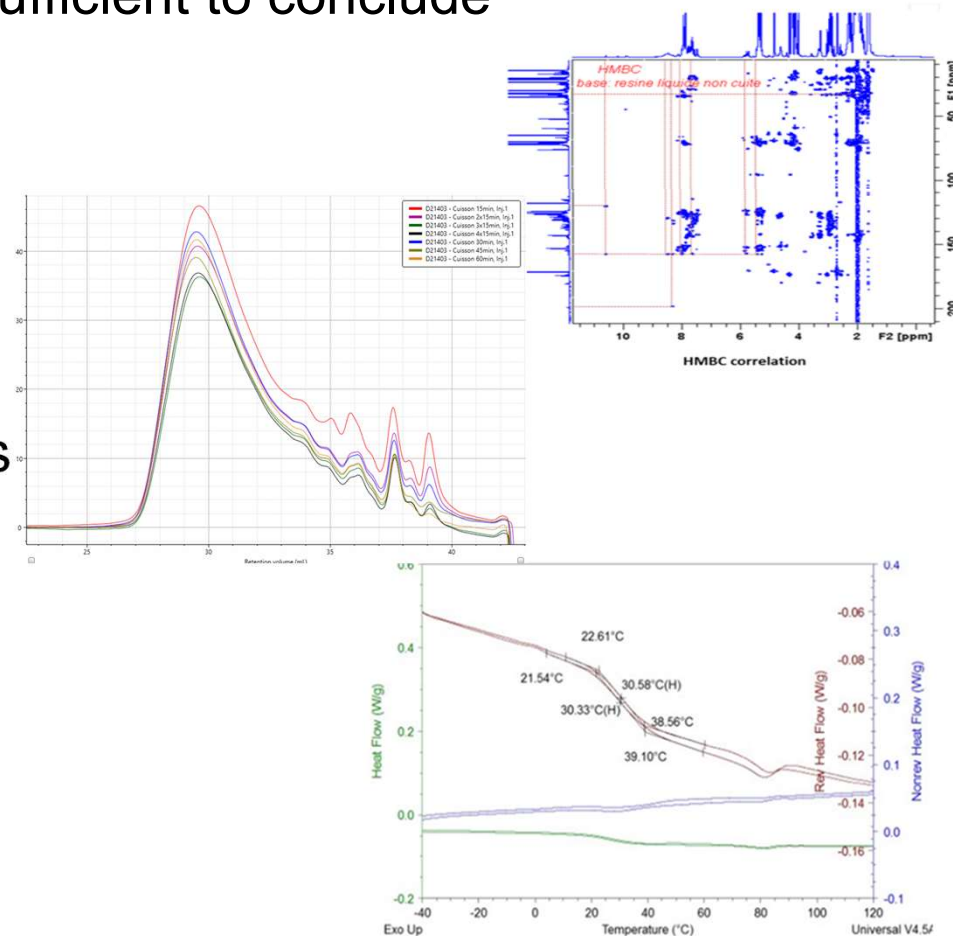
Mass spectrometry is an essential tool for the analysis of food contact material migration in order to:

- Detect and quantify substances in low concentrations ($<10 \mu\text{g/kg}$ food)
- Identify unknown NIAS thanks to exact mass and proposed molecular formula
- Deconvolution software for data and statistical treatments

4/ Conclusion

But mass spectrometry results are not always sufficient to conclude on overall mechanisms:

- Precise structure of NIAS (isomers) → NMR
- Analysis of mass distribution → SEC analysis
- Analysis of glass transition → DSC



4/ Conclusion

Mass spectrometry will stay an essential tool in the future:

- Analytical systems are continuously improving through:
 - new sample introduction and ionisation: DART-MS, FIA, nano-ESI
 - new spectrometer: Ion Mobility Spectrometry
- Evolution of SML/TDI
(e.g. **Project** of BPA TDI reevaluation by EFSA – 4 **µg**/kg of body/day to 0,04 **ng**/kg of body/day)
- New problematic (conditions of uses, processes, ...)
 - Recycling
 - Reuse
 - New FCM/contaminants



**Thanks for
your
attention**